

## AMENDMENTS TO THE CLAIMS

**1. (Currently Amended)** A high temperature bolt material, ~~characterized in that~~ it which is a ferrite steel comprising 8 wt% or more of Cr and having a tempered martensite structure, not containing Ni and Mo, and usable in a high temperature region of over 500°C.

**2. (Currently Amended)** A manufacturing method of the high temperature bolt material of claim 1, ~~characterized by quenching or normalizing a steel material containing Cr by 8 wt% or more at a temperature of 1000°C or more, and then tempering at a temperature of 730°C or more~~ having a composition composed of, by mass %, Cr: 8.0% or more, C: 0.04 to 0.2%, Si: 0.01 to 0.9%, Mn: 0.3 to 1.5%, W: 4.0% or less, V: 0.02 to 0.35%, Nb: 0.01 to 0.2%, Co: 4.0% or less, Al: 0.01% or less, N: 0.002 to 0.15%, B: 0.02% or less, and balance of Fe.

**3. (New)** A manufacturing method for the high temperature bolt material of claim 1 which comprises quenching or normalizing a steel material containing Cr by 8 wt% or more at a temperature of 1000°C or more, and then tempering at a temperature of 730°C or more.

**4. (New)** A manufacturing method for the high temperature bolt material of claim 2 which comprises quenching or normalizing a steel material containing Cr by 8 wt% or more at a temperature of 1000°C or more, and then tempering at a temperature of 730°C or more.